

| PIB# | Rev | Year | Month | Day | Model Maker Line | Model Maker Family | PIB Subject | Subject (topic covered or problem fixed) |
|---------------------------------|-----|------|-------|-----|------------------------------|------------------------|---|--|
| D63Bulletin-001 | | 1990 | 8 | 24 | Handling Tools | Elevators | VarcoBJ type air operated elevators | Determined it can be opened while supporting less than two tons |
| D63Bulletin-A | | 1990 | 1 | 15 | Handling Tools | Elevator/Spiders & FMS | BJ elevators, spiders and hooks | Obsolete Equipment notice including BJ elevators, spiders and hooks |
| D63Bulletin-B | | 1990 | 4 | 9 | Handling Tools | Elevator/Spiders & FMS | BJ elevators, spiders and hooks | List of potentially unsafe products along with guidelines for free load test and safety inspection of elevators. |
| D63Bulletin-002 | | 1991 | 1 | 9 | Handling Tools | Elevators | Varco BJ Collar type Air Operated Elevator | Determined it can be opened while supporting loads up to 15 tons |
| D63Bulletin-004 | | 1991 | 9 | 25 | Handling Tools | Elevators | BJ Type 250 Ton "GG" Elevator | Recall of elevators due to failures, those manufactured in the US before 1983 need to be re-inspected. |
| D63Bulletin-005 | | 1991 | 11 | 1 | Overhead/Traveling Equipment | Hooks | Dynaplex and Unimatic Drilling Hooks | Snubber oil level must be maintained and checked on a weekly basis |
| D63Bulletin-006 | | 1991 | 11 | 1 | Handling Tools | Elevators | Varco type B.N.C. (Bottle Neck Center) latch | Inspection of latch torsion spring to determine if spring arm is permanently captured by the latch handle. |
| D63Bulletin-003 | | 1992 | 4 | 28 | Handling Tools | Elevators | Side Door Collar Type Elevator | Properly latched and locked they can safely lift pipe to or from horizontal and vertical positions |
| D63Bulletin-007 | | 1992 | 11 | 17 | Handling Tools | Elevators | BJ Type 175 Ton 'MGG' Elevators | Load test recommendation for all 175 ton elevators |
| D63Bulletin-008 | | 1992 | 11 | 17 | Handling Tools | Elevators | Slip Type 'Y' Series Elevators | Slow down the upward motion before derrickman latches the elevator |
| D63Bulletin-009 | | 1993 | 3 | 15 | Handling Tools | Bushings | Varco Type MPCH, MSPC, and MSS Master Bushings with bowl lock | Insert bowl should always be locked into master bushing by locking pins |
| D63Bulletin-010 | | 1993 | 3 | 15 | Overhead/Traveling Equipment | Hooks | BJ Rod Hooks model R-40 and R-25 | Both do not meet minimum safety requirements. The 40 is now rated at 35 tons, the 25 is now rated at 20 tons |
| D63Bulletin-011 | | 1993 | 3 | 15 | Handling Tools | Bushings | All Varco Split Casing Bowls | Split casing bowl halves falling through the rotary table |
| D63Bulletin-012 | | 1993 | 3 | 31 | Handling Tools | Bushings | Hold Down Bowls for Varco type 20- ¹ / ₂ , 27- ¹ / ₂ HDS and HDP Kelly Bushings | All bushings having old hold down bolts with weld on nuts be removed and replaced with new pierce bolts |
| D63Bulletin-013 | | 1993 | 11 | 8 | Handling Tools | Power Slips | Safety latch lock on Varco Spring Type PS-15 Power Slips | Foot latch be fitted with a new latch lock to prevent unlatching should the drill be accelerated upward with slips set |
| D63Bulletin-014 | | 1993 | 11 | 8 | Handling Tools | Elevator/Spiders & FMS | BJ 175,250,350, and 500 ton E/S | All be fitted with a modification kit that has a locker finger instead of a locker cam inside the locker assembly |
| D63Bulletin-016 | | 1993 | 11 | 8 | Handling Tools | Bushings | Varco Type 27"XHDP Kelly Bushings | New pierce bolts to replace old hold down bolts on lower half of Kelly |
| D63Bulletin-015 | | 1994 | 6 | 10 | Handling Tools | Power Slips | PS-15 | Power slips adding a safety latch lock |
| D63Bulletin-017 | | 1994 | 6 | 10 | Handling Tools | Elevators | BJ D type and X type, Varco SSD type and Web Wilson H type elevator | Latch lock pin upgrade kits increase safety |
| D63Bulletin-018 | | 1994 | 6 | 10 | Handling Tools | Elevator/Spiders & FMS | Varco Type 350 ton, 500 ton, and 750 ton E/S | Correct insert installation when a 14" slip body is dressed for 13- ³ / ₈ " casing |
| D63Bulletin-019 | | 1994 | 6 | 10 | Handling Tools | Elevators | Varco BJ drill pipe elevators with wear bushing: BNC 350 manual, MGG 350, GG 350 & HGG500 manual and air operated | Prevent accelerated wear of the elevator |
| D63Bulletin-020 | | 1994 | 6 | 10 | Handling Tools | | Varco BJ Oil Tools Equipment | Reiterate importance of maintenance and authorized repairs |
| D63Bulletin-021 | | 1994 | 11 | 10 | Handling Tools | Elevators | Varco BNC (Bottle Neck Catch latch) 18° taper drill pipe elevator | Inform industry on a potentially unsafe condition |
| D63Bulletin-022 | | 1994 | 11 | 10 | Handling Tools | Elevators | All VarcoBJ Air Operated Elevators | Potential pinch points of air operated elevators |
| D63Bulletin-023 | | 1994 | 11 | 10 | Handling Tools | Elevators | Leveling of Air Operated Elevators | Recommended that 2 balancing strap attachment brackets be added to the top of the rear frames to attach balancing straps |
| D63Bulletin-024 | | 1994 | 11 | 10 | Handling Tools | Elevator/Spiders & FMS | Hinge Pin retaining VarcoBJ Elevator/Spider | Inspection of all retaining method of hinge pins |
| D63Bulletin-025 | | 1994 | 11 | 10 | Handling Tools | Elevators | Hing pin and latch pin locking method by locking bars | Proper lock bar installation procedure |
| D63Bulletin-026 | | 1995 | 3 | 3 | Handling Tools | Elevators | Latch lock indicator pin for air operated elevators | Inspect weld of latch lock indicator pin and inform of design change |
| D63Bulletin-027 | | 1995 | 3 | 1 | Handling Tools | Elevators | BJ MGG elevator for 175 ton | De-rating of MGG 175 ton to 150 tons |
| D63Bulletin-028 | | 1995 | 5 | 1 | Handling Tools | Elevator/Spiders & FMS | Spider FMS-375 | Inspection and maintenance procedure for all FMS-375 units |
| D63Bulletin-029 | | 1995 | 6 | 1 | Handling Tools | Elevators | BJ type RG drill elevator for 150 ton | De-rating RG 150 to 125 tons |
| D63Bulletin-030 | | 1995 | 6 | 1 | Handling Tools | Power Tools | SSW-40 spinning wrenches | 2 modification kits to improve safety and reliability |
| D63Bulletin-031 | | 1995 | 8 | 1 | Handling Tools | Elevators | BJ type Y series elevators | Inspection for slip setting ring on 7" slip assembly and check retaining shoulder screws of slip assemblies |
| D63Bulletin-032 | | 1995 | 11 | 1 | Handling Tools | Elevator/Spiders & FMS | All Varco Slips of Elevators/Spiders | Slip design change needs blank inserts |
| D63Bulletin-033 | | 1995 | 12 | 1 | Handling Tools | Elevators | Air operated HGG and HYC elevators | Incident report resulting in inspection of lockwire of hinge plate bolts for damage |
| D63Bulletin-034 | | 1996 | 1 | 1 | Handling Tools | Elevator/Spiders & FMS | Varco BJ Flush Mounted Spider FMS-375 | Incident report resulting in regular maintenance recommendation for lifting eyes |

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| D63Bulletin-035 | | 1996 | 3 | 1 | Handling Tools | Elevator/Spiders & FMS | Varco BJ Flush Mounted Spider FMS-375 with flat top cover | Modification of top guides when working with the flat style top covers |
| D63Bulletin-036 | | 1996 | 2 | 1 | Handling Tools | Elevator/Spiders & FMS | Varco 500 Ton Elevator/Spider | Correct installation for Varco type SL and DL 500 ton elevators/spiders |
| D63Bulletin-037 | | 1996 | 3 | 1 | Handling Tools | Elevators | All Elevators | Incident Report resulting in recommended daily tests of latching mechanisms |
| D63Bulletin-038 | | 1996 | 5 | 1 | Handling Tools | Elevator/Spiders & FMS | Varco BJ FMS-375 | Correct usage of slings and availability of higher capacity swivel hoist rings |
| D63Bulletin-039 | | 1996 | 4 | 1 | Handling Tools | Elevators | Y-Series Elevators | Inspect Y-Series regularly and provide a Y-Series check list |
| D63Bulletin-040 | | 1996 | 5 | 1 | Handling Tools | Elevator/Spiders & FMS | Air operated elevator/spider | Incident report resulting in re-checking the setting of slips |
| D63Bulletin-041 | | 1996 | 7 | 1 | Handling Tools | | Blank Insert Slips | Inform industry to replace blank inserts routinely |
| D63Bulletin-042 | | 1996 | 7 | 1 | Handling Tools | | All Power Tongs | Remind industry of proper usage and maintenance |
| D63Bulletin-043 | | 1996 | 8 | 1 | Handling Tools | Elevator/Spiders & FMS | All Varco BJ FMS's | Incident report reminding personnel to not put themselves in dangerous positions |
| D63Bulletin-044 | | 1996 | 10 | 1 | Handling Tools | Elevators | All Elevators | Incident report reminding all to have mounted hardware properly secured by locking devices |
| D63Bulletin-045 | | 1996 | 12 | 1 | Handling Tools | Elevators | Varco 'SSD' type, BJ 'D' type & 'X' type and Web Wilson 'H' type elevators | Incident report resulting in industry warning for improperly latching elevators when used for lifting stands of tubulars |
| D63Bulletin-046 | | 1996 | 12 | 1 | Handling Tools | Elevator/Spiders & FMS | All FMS Adapter plates | Incident report reminding industry to use both hoist swivel rings to lift adapter plate |
| D63Bulletin-047 | | 1997 | 3 | 1 | Handling Tools | Elevators | Varco 'SSD' type, BJ 'D' type & 'X' type and Web Wilson 'H' type elevators | Recall of side door collar type elevators dressed with the latch lock pin kits and to inform industry of replacement safety lock pins availability |
| D63Bulletin-048 | | 1997 | 5 | 1 | Handling Tools | Power Slips | PS-21 Power Slip | Incident report: Right hand insert carrier fell down hole |
| D63Bulletin-049 | | 1998 | 3 | 1 | Handling Tools | Elevators | HGG and HYC air operated elevators | Inform industry of design changes to HCG and HYC elevator lower hinge plates |
| D63Bulletin-050 | | 1998 | 3 | 1 | Handling Tools | Elevators | HGG and HYC air operated elevators | Incident report involving an improper weld design |
| D63Bulletin-051 | | 1998 | 4 | 1 | Handling Tools | Elevators | BJ type SP and SPL elevators | Incident Report involving 3 broken slip pins and recommends regular inspection and correct pin sizes are used |
| D63Bulletin-052 | | 1998 | 5 | 1 | Handling Tools | Power Tools | SSW-10 Spinning Wrenches | Inform industry of using handle guards to reduce accident risk |
| D63Bulletin-053 | | 1998 | 9 | 1 | Handling Tools | Elevator/Spiders & FMS | Varco BJ Flush mounted slips | Incident Report resulting in not impacting access covers when removing rotary table and check hose fittings and signs of wear |
| D63Bulletin-054 | | 1998 | 10 | 1 | Handling Tools | Safety Clamps | All Varco BJ safety clamps | Incident report involving sheared pin. Recommended inspection to ensure pin's durability |
| D63Bulletin-055 | | 1998 | 11 | 1 | Handling Tools | Elevator/Spiders & FMS | All Varco BJ Flush Mounted Slips | Incident Report resulting in a changed top cover with relocated hinges and insisting on inspection of hoses before use |
| D63Bulletin-056 | | 1998 | 11 | 1 | Handling Tools | Manual Tongs | HT-100 Long Jaw | Recall HT-100 Long Jaws with specific serial numbers |
| D63Bulletin-057 | | 1998 | 11 | 1 | Handling Tools | Safety Clamps | All Varco BJ safety clamps | Redesign and proper installation of the MP safety clamp |
| D63Bulletin-058 | | 1999 | 5 | 1 | Handling Tools | Elevator/Spiders & FMS | Varco BJ flush mounted slips and lifting sling. | Solution for potential well safety problems |
| D63Bulletin-059 | | 1999 | 6 | 1 | Handling Tools | Elevators | All BJ type SP(L) Elevators | Inform industry of proper use of SP(L) elevators, and a design change |
| D63Bulletin-060 | | 1999 | 9 | 1 | Handling Tools | Elevators | Link Block Retainer pins for BJ elevators | Incident Report recommending daily inspection of pins for damage |
| D63Bulletin-061 | | 1999 | 9 | 1 | Handling Tools | Elevators | BJ Type MGG 250 Ton Elevators | Unauthorized modification to enable hydraulic modification of the elevator is a hazard |
| D63Bulletin-062 | | 1999 | 10 | 1 | Handling Tools | Power Slips | PS-16 Air operated slips | Incident Report recommending a daily inspection of the toe area and slips for signs of wear |
| D63Bulletin-064 | | 1999 | 12 | 1 | Handling Tools | Slips | Varco SDXL Handslips | Incident Report recommending daily inspection of handslips for wear and damage |
| D63Bulletin-063 | | 2000 | 1 | 1 | Handling Tools | Power Slips | PS-30 and PS-21 | Incident Report recommending constant greasing of slips to prevent slips becoming stuck on the pipe |
| D63Bulletin-065 | | 2000 | 2 | 1 | Handling Tools | Power Slips | PS-30 | Inspection of slip assemblies for the presence of the radius on the lower rib to prevent an improper setting |
| D63Bulletin-066 | | 2000 | 2 | 1 | Handling Tools | Power Slips | PS-21, PS-30, FMS | Replacement of hoist swivel rings with rings having a one-piece forged bail. |
| D63Bulletin-067 | | 2000 | 3 | 1 | Handling Tools | Power Slips | 14" Pipe Opening PS-30 | Pipe opening issue for the 13- ³ / ₈ "-14" insert carriers |
| D63Bulletin-068 | | 2000 | 5 | 1 | Handling Tools | Elevators | BX frame 3,4,5 | Incident Report resulting in inspections of BX elevators for plug security and loose parts |
| D63Bulletin-069 | | 2000 | 5 | 1 | Handling Tools | Power Tools | SSW-30 | Incident Report recommending proper security of all locking devices to prevent unscrewing |
| D63Bulletin-070 | | 2000 | 6 | 1 | Handling Tools | Elevator/Spiders & FMS | FMS Cylinder Rods | Proper inspection of all cylinder rod ends must be done in order to prevent rod failure |
| D63Bulletin-071 | | 2000 | 7 | 1 | Handling Tools | Power Slips | PS-21 and PS-30 | Recall program and downgrading PS-21 and PS-30 to |
| D63Bulletin-072 | | 2000 | 7 | 1 | Handling Tools | Power Slips | PS-21 and PS-30 | Incident Report reminding industry to use the correct ram size guides |
| D63Bulletin-073 | | 2000 | 9 | 1 | Handling Tools | Elevators | BX 3,4,5 Elevators | Incident Report reminding the industry of the proper lifting and latching procedures |

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| D63Bulletin-074 | | 2000 | 9 | 1 | Handling Tools | Power Slips | PS-21 and PS-30 top covers | Incident Report recommending to not manually open or close top cover and always use a hoist tigger attachment |
| D63Bulletin-075 | 2 | 2000 | 10 | 1 | Handling Tools | Slips | All Varco BJ Hand Slips | Proper care and maintenance of hand slips and bowels |
| D63Bulletin-076 | | 2000 | 12 | 1 | Handling Tools | Elevators | BX 3,4,5 Hydraulic Elevators | Industry reminder to keep all hydraulic hoses clear and by using BX support brackets |
| D63Bulletin-077 | | 2000 | 12 | 1 | Handling Tools | Elevators | BX 3,4,5 Hydraulic Elevators | Incident Report reminding industry to use proper lynch pins and locking pins when securing the elevators |
| D63Bulletin-078 | | 2000 | 12 | 1 | Handling Tools | Elevator/Spiders & FMS | FMS-375, Varco DL/SL type E/S | Incident Report reminding industry to only use VarcoBJ retaining bolts and parts to secure bottom guides |
| D63Bulletin-079 | | 2000 | 12 | 1 | Handling Tools | Slips | Varco BJ SDHL Handslips | Informing the industry about new handslips for use in deep water drilling applications |
| D63Bulletin-080 | | 2001 | 3 | 1 | Handling Tools | Elevators | All Manual Elevators | Incident Report recommending to not use the rear handle of an elevator is not a lifting point |
| D63Bulletin-081 | | 2001 | 3 | 1 | Handling Tools | Links | Elevators Links and Bails | Unauthorized welding of fractured links is not a proper fix due to the material being unweldable, and therefore unsafe |
| D63Bulletin-082 | | 2001 | 5 | 1 | Handling Tools | Elevators | BX Hydraulic Actuated Elevators | Incident Report reminding industry to isolate hydraulics when working on around BX |
| D63Bulletin-084 | | 2001 | 9 | 1 | Handling Tools | | Warning plates on all equipment | Incident Report reminding industry to check all warning plate retention screws |
| D63Bulletin-085 | | 2001 | 10 | 1 | Handling Tools | Elevators | BX Frame 1,2,3,4,5 bushing rating | Informing industry to ratings |
| D63Bulletin-086 | | 2001 | 12 | 1 | Handling Tools | Elevators | All BNC type elevators | Inform industry of a failure with BNC latch pin, recommending regular inspection and maintenance to prevent injury |
| D63Bulletin-087 | | 2001 | 12 | 1 | Handling Tools | Power Slips | PS-15, PS-16 slip assemblies | Recommended slip hanger inspection and maintenance to prevent hanger failure |
| D63Bulletin-088 | | 2001 | 12 | 1 | Handling Tools | Power Slips | PS-21 PS-30 Drill Collar Insert Carriers | Inform industry of Drill Collar Insert Carrier Capacities and the recommended Slip Recess Lengths |
| D63Bulletin-089 | | 2001 | 12 | 1 | Handling Tools | Power Slips | PS-21 and PS-30 Slip Assemblies for Insert Carriers | Remind Industry to regularly grease the slips and insert carriers |
| D63Bulletin-090 | | 2002 | 2 | 1 | Handling Tools | Elevators | Link Block design change for all BX Frame 3,4,5 hydraulic elevators | Inform industry of design change |
| D63Bulletin-091 | | 2002 | 2 | 1 | Handling Tools | Elevators | Varco Air operated Elevators | Inform industry of design change |
| D63Bulletin-092 | | 2002 | 2 | 1 | Handling Tools | Power Slips | PS-21 with centering device | Correct opening dimensions for the PS-21 Top Covers |
| D63Bulletin-093 | | 2002 | 2 | 1 | Handling Tools | Power Slips | PS-21 | To prevent shearing of the bolts conduct inspection and maintenance |
| D63Bulletin-094 | | 2002 | 6 | 1 | | | Warning plates on air operated equipment | Check all warning plate retention screws and new vinyl labels available to replace steel warning plates |
| D63Bulletin-095 | | 2002 | 6 | 1 | Handling Tools | Bushings | Master Bushing Lifting Sling | To prevent accident, make sure all hooks are set in the bushings and check all hooks for wear |
| D63Bulletin-096 | | 2002 | 7 | 1 | Handling Tools | Tongs | HT-Type Manual Tong Hanger | Incident Report recommending all hangers be replaced with ones that have stop pads. |
| D63Bulletin-097 | | 2002 | 10 | 1 | Handling Tools | Elevators | Varco BJ Air Operated Elevators | Incident Report reminding proper use of elevators and only grabbing safe points of the elevator |
| D63Bulletin-098 | | 2002 | 10 | 1 | Overhead/Traveling Equipment | Hooks | Web Wilson Hydra Hooks | Incident report involving a hook failure. Recommended proper inspection of the hook with attention to the shank groove and shank head split ring |
| D63Bulletin-099 | | 2002 | 10 | 1 | Handling Tools | Elevators | All Y-Series Slip Type Elevators | Incident Report reminding industry that elevators are only used for handling tubing/casing, not drill pipe |
| D63Bulletin-100 | | 2002 | 10 | 1 | Handling Tools | Elevators | BX Hydraulic Elevators | Proper installation of BX sequence valve |
| D63Bulletin-101 | | 2002 | 10 | 1 | Handling Tools | Elevators | BX Hydraulic Elevators | Correct use of BX Hydraulic actuated elevators |
| D63Bulletin-102 | | 2003 | 3 | 1 | Handling Tools | Elevators | BX Frame 3,4,5 Hydraulic Elevators | Incident Report reminding industry to inspect all parts for damage and wear. |
| D63Bulletin-103 | | 2003 | 3 | 1 | Handling Tools | Elevators | BX Frame 3,4,5 Hydraulic Elevators | Incident Report informing industry of a failed bushing retainer pin |
| D63Bulletin-104 | | 2003 | 4 | 1 | Handling Tools | Tongs | All HT-Series Manual Tong Hangers | Incident Report recommending that the use of a counterbalance system rather than the use of an air hoist or other lifting device |
| D63Bulletin-106 | | 2003 | 8 | 1 | Handling Tools | Elevators | Y-Series Slip Type Elevators | Inform industry of how to use Y series elevators to run drill pipe |
| D63Bulletin-107 | | 2003 | 9 | 1 | Rotary Tables | Rotary Support Tables | VarcoBJ RST's | RST operation without damage to seals on RST slirng |
| D63Bulletin-108 | | 2003 | 9 | 1 | Handling Tools | Elevators | Y-Series Slip Type Elevators | Inform industry of proper use of Y series elevators on IU and IEU drill pipe |
| D63Bulletin-109 | | 2003 | 9 | 1 | Handling Tools | Elevators / Spiders & FMS | FMS-375 | Inform industry of the FMS product enhancement |
| D63Bulletin-110 | | 2003 | 10 | 1 | Handling Tools | Power Slips | PS-30 and PS-21 Power Slips | Incident Report recommending proper inspection and security of ram pins |
| D63Bulletin-111 | | 2003 | 10 | 1 | Handling Tools | Elevators | Varco BJ BX Elevators | Inform industry about the status of the elevator upgrade program |
| D63Bulletin-112 | | 2003 | 11 | 1 | Handling Tools | Tongs | HT Manual Tongs | Inform industry about new ratings for HT Manual tongs |
| D63Bulletin-105 | | 2004 | 6 | 1 | Handling Tools | Tongs | BJ X-type, D-type. Varco SDD-type, Web Wilson H-type elevators | Reminder to install safety latch lock pin retrofit kit. |

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| D63Bulletin-113 | | 2004 | 1 | 1 | Handling Tools | Tongs | HT Manual Tongs | Incident Report recommending that all bolts are fastened and allow for proper hand clearance. |
| D63Bulletin-114 | | 2004 | 4 | 1 | Handling Tools | Tongs | HT Manual Tongs | Incident Report of failed tongs. Recommended regular inspection and as well as routine maintenance |
| D63Bulletin-115 | | 2004 | 6 | 1 | Handling Tools | Elevators | BX Frame 3,4,5 hydraulic Elevators | Inform industry of new BX latch valve kit |
| D63Bulletin-116 | | 2004 | 6 | 1 | Handling Tools | Power Slips | PS-30 | Inform industry about the status of the PS-30 upgrade program |
| D63Bulletin-117 | | 2004 | 10 | 1 | Rotary Tables | Rotary Support Tables | RST-495 and RST-605 | Inform industry about all available RST upgrades and limited time frame of upgrades under warranty |
| D63Bulletin-118 | | 2004 | 11 | 1 | Handling Tools | | Lifting Aids | Inform the industry of a possible unsafe situation when using slip and carrier lift tools |
| D63Bulletin-119 | | 2004 | 12 | 1 | Handling Tools | Power Slips | PS-30 Power Slips | Inform the industry about the completion of the PS-30 upgrade programs |
| D63Bulletin-120 | | 2004 | 12 | 1 | Handling Tools | Elevators | SLBB elevators with rating of 500 or 400 tons | Inform the industry of de-rating on 500 and 400 ton rated SLBB elevators |
| D63Bulletin-121 | | 2006 | 2 | 1 | Handling Tools | Power Slips | PS-30 slips 18" and above | Warn the industry to avoid Crushed pipe incidents while using PS-30 slips on large diameter, low grade, thin wall pipe |
| D63Bulletin-122 | | 2006 | 5 | 1 | Handling Tools | Elevators | Manual elevators | Inform industry of revised user's manual |
| D63Bulletin-123 | | 2006 | 10 | 1 | Handling Tools | Elevator/Spiders & FMS | All 750 Ton E/S Slip assemblies | Incident Report reminding industry to ensure slip assemblies are a matched set, and not damaged before use |
| D63Bulletin-124 | | 2007 | 5 | 1 | Handling Tools | Elevator/Spiders & FMS | All 750 Ton 6- ⁵ / ₈ " to 14" E/S slips | Follow up incident report to #123 |
| D63Bulletin-125 | | 2007 | 9 | 1 | Handling Tools | Elevator/Spiders & FMS | 250 Ton BJ Elevator/Spider | Inform customers on a potential problem with slip setting |
| D63Bulletin-126 | | 2007 | 11 | 1 | Handling Tools | Elevator/Spiders & FMS | Slip lock on BJ type Elevator/Spiders | To reinstate the importance of bulletin 14 informing customers of potentially unsafe situation |
| D63Bulletin-127 | - | 2009 | 5 | 1 | Handling Tools | Slips | Multi segment hand slips | To inform customers of the possibility of breaking button retainers |
| D63Bulletin-128 | | 2009 | 6 | 1 | Handling Tools | Elevators | BX Rotator | Incident report informing customers of an accident whereby, a BX rotator broke and fell on the rig floor |
| D63Bulletin-129 | - | 2009 | 7 | 24 | Handling Tools | Elevators | All BX5 Hydraulic Elevators (part no 50004000Y30 & Y10) | Dropped pipe incident using BX5 with square shoulder Riser Bushing |
| D63Bulletin-130 | - | 2009 | 12 | 1 | Handling Tools | Elevators | YC (p/n 55600) and YT (p/n 24140) elevators (YT elevators with lock bars installed are not part of this bulletin) | YC and YT Elevator Enhancement |
| D63BX5-131PIB-001 | - | 2009 | 12 | 14 | Handling Tools | Elevators | All BX5 Hydraulic Elevators (part nos. 50004000Y30 & Y10) | Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No. 129 |
| D63-BX-136-PIB-001 | - | 2010 | 8 | 18 | Handling Tools | Elevators | BX3, BX4-50, BX4-75, BX5 & BXS | Availability of the New Improved Design BX Type Elevator Latch Cylinder, Door Cylinder and Manifold |
| D63-BX4-133-PIB-001 | | 2010 | 2 | 1 | Handling Tools | Elevators | All BX4-50 and BX4-75 elevators and casing, drill pipe, drill collar and riser bushings | BX elevator capacities |
| D63BX5-132-PIB-001 | - | 2010 | 1 | 22 | Handling Tools | Elevators | All BX5 Hydraulic Elevators (part nos. 50004000Y30 & Y10) | Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No. 129 & 131 |
| D63-BX5-134-PIB-001 | - | 2010 | 3 | 19 | Handling Tools | Elevators | All BX5 Hydraulic Elevators (P/N: 50004000Y10 & 50004000Y30) | Final Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No's. 129, 131 & 132 |
| D63-CRT350-135-PIB-001 | - | 2010 | 4 | 20 | Casing Running Tools | CRT | CRT350 | Broken Cotter Pins on CRT350 Lower Link Pin |
| D63-SDHL-137-PIB-001 | - | 2010 | 10 | 21 | Handling Tools | Slips | All SDXL and SDHL hand slips. | Recommended use of rated SDHL over SDXL hand slips on floaters. |
| D63-X-Series-138-PIB-001 | - | 2010 | 11 | 1 | Handling Tools | Elevators | single joint elevators (P/N's: starting with 50004929Y, 50004931Y, 50004933Y & 50004935Y) | SJX type verification pin |
| D63Bulletin-123 Rev02 | B | 2011 | 6 | 15 | Handling Tools | Elevator/Spiders & FMS | All 750 Ton E/S Slip assemblies | Incident Report reminding industry to ensure slip assemblies are a matched set, and not damaged before use |
| D63OEM-140-PIB-001 | - | 2011 | 11 | 17 | Handling Tools | | All NOV (Original Equipment Manufacturer, OEM) parts and products | This Safety Bulletin addresses: (a) Non-Original Equipment Manufacturer parts and/or unauthorized Product enhancements, modifications or repairs, and (b) third party user manuals and other materials |
| D63SJH-139-PIB-001 | - | 2011 | 11 | 17 | Handling Tools | Elevators | SJH Type Single Joint Elevator (P/N 50003135Y***, 50003155Y*** and 50003175Y***) | Dropped pipe when using SJH Type Single Joint Elevator |
| D63FMS375-141-PIB-001 | - | 2012 | | 10 | Handling Tools | Elevator/Spiders & FMS | All Varco Type Elevator/Spiders and FMS375 | Inform NOV customers to inspect the wear on bottom guide flanges and (old design) guide keepers to prevent potential dropped objects |
| Varco-ES-142-PIB-001 | 0 | 2012 | | 2 | Handling Tools | Elevator/Spiders & FMS | All Varco Type Elevator/Spiders | Dropped string with Varco type Elevator/Spider (13800Y) |

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| Adapter-143-PIB-001 | - | 2013 | 3 | 15 | Handling Tools | Elevator/Spiders & FMS | All NOV FMS375 adapter rings part no.'s: 200990-11, 200991-11, 200995-11, 201430-1 and 202244-1 | To inform the industry of a potential pinch point, when closing adapters |
| Slips-145-PIB-001 | - | 2013 | 3 | 31 | Handling Tools | Slips | All hand slips, type SDS, SDML, SDXL, SDHL, CMS-XL, DCS, UC-3 and UC-4 equipped with cast handle. (pn 3765, 3766, 3767, 3768 and 7704-A-17). Hand slips with forged and flex handles are excluded from this bulletin. | Potential hand injury when using hand slips |
| BoreMatch-148-PIB-001 | 1 | 2013 | 10 | 10 | Handling Tools | Elevators | BoreMatch", part number 10710179-001. "Profile gauge" part number 10146201-001 (or legacy part number | Driven by dropped object occurrences, NOV provides tools that help customers to reduce dropped pipe incidents caused by wrong diametrical pipe versus elevator combinations and/or caused by wrong, inadequate elevator bore versus Tool Joint (TJ) contour |
| BX-144-PIB-001 | - | 2013 | 3 | 18 | Handling Tools | Elevators | All NOV BX elevators equipped with latch valve 50003960-11. | To inform the industry of a near dropped object incident involving BX latch valve roller |
| BX-149-PIB-001 | 1 | 2013 | 11 | 5 | Handling Tools | Elevator | BX5 hydraulic elevator | Incorrect retainer bolt installed in BX5. (Ref. tracker ticket NOV-404608) |
| D63-BX-146-PIB-001 | 1 | 2013 | 4 | 27 | Handling Tools | Elevators | BX Elevators (203300YXX, 50000640Y, 50000650Y and 50004000YXX) | To inform customers of a dropped object from BX elevator |
| ES-147-pib-001 | 1 | 2013 | 10 | 24 | Handling Tools | Elevator/Spiders & FMS | Slip assembly 13-3/8" used in Varco 14"-500T pneumatic and hydraulic operated Elevator/Spider and in FMS375 | To inform the industry of a potential dropped object if incorrect inserts are installed |
| OEM-150-PIB-001 | - | 2013 | 12 | 5 | Handling Tools | Elevator/Spiders & FMS | All NOV Original Equipment Manufacturer (OEM) products, using slips | Inform the industry that NOV's product warranty is void when non-OEM slips are used in NOV (slip type) products |
| Aop-151-PIB-001 | 1 | 2014 | 2 | 25 | Handling Tools | Elevators | | Dropped pipe incident when using HYC Air operated elevator |
| BX4-155-PIB-001 | 1 | 2014 | 11 | 12 | Handling Tools | Elevators | BX4-50 & BX 4-75 Elevators | Part no. change & product enhancements |
| ES-152-PIB-001 | 1 | 2014 | 2 | 25 | Handling Tools | Elevator/Spiders & FMS | All Varco types Elevator/Spider (500T, 750T and 1000T) | Missing safety cable(s) |
| SJX-154-PIB-001 | 1 | 2014 | 6 | 8 | Handling Tools | Elevators | SJX type single joint elevator | Dropped object and lock screw change Single Joint elevator. (Ref. tracker ticket NOV-390693) |
| BX/Links-153-PIB-001 Rev02 | 2 | 2015 | 4 | 10 | Handling Tools | Elevators | Interference between BX4-75 elevator and 750T Links | BX4-75 elevator (50000650Y/Z/10034284-001) and 750T Links (16143Y/ZXXX/10490414-XXX) |
| Adapter Ring-158-PIB-001 | 4 | 2015 | 8 | 1 | Rig Floor Equipment | Rotary Tables | Split type tools, bushings in Rotary Tables | Bent and broken hinged adapter ring hinge pints |
| BJ-160-PIB-001 | 1 | 2015 | 4 | 21 | Handling Tools | Elevator Spiders/FMS | BJ type 250 & 350T Slips | Secondary retention kits |
| BX-166-PIB-001 | 1 | 2015 | 6 | 22 | Handling Tools | Elevator | BX4-75 | Elevator opened underload |
| BX-168-PIB-001 | 3 | 2015 | 8 | 4 | Handling Tools | Elevators | BX5 & Links | Possible interference |
| BX-169-PIB-001 | 1 | 2015 | 8 | 6 | Handling Tools | Elevators | All BX Elevators | Dropped incidents |
| BX7-163-PIB-001 | 1 | 2015 | 5 | 11 | Handling Tools | Elevators | BX7 | Indications |
| BX7-164-PIB-001 | 1 | 2015 | 5 | 19 | Handling Tools | Elevators | BX7 | Possible closing issues |
| HGG-0162-PIB-001 | 1 | 2015 | 4 | 30 | Handling Tools | Elevators | HGG Elev | Possible interference |
| PS-165-PIB-001 | 1 | 2015 | 5 | 22 | Handling Tools | Power Slips | PS 21/PS30 | Dropped object |
| RST-170-PIB-001 | 1 | 2015 | 8 | 13 | Rig Floor Equipment | Rotary Tables | RST | Incorrect spring |
| SJL-167-PIB-001 | 2 | 2015 | 7 | 20 | Handling Tools | Elevators | SJL Series | Product upgrade and part no. change |
| Split Bowl-157-PIB-001 | 1 | 2015 | 2 | 1 | Handling Tools | Bushings | # Split Bowl 1, 2 & 3 used in Master Bushings | Possible indications in the lug area |
| SSD-159-PIB-001 | 1 | 2015 | 3 | 1 | Handling Tools | Elevators | SSD side door elevators | Potential pinch point on side door elevators |
| Strap-161-PIB-001 | 1 | 2015 | 4 | 22 | Handling Tools | Elevators | Elevator Balance Strap | Safety alert |
| 1000010831-SA | 1 | 2016 | 5 | 16 | Handling Tools | BX7 / BX9 elevator | Dropped object involving a bushing lock assembly of a BX7-1250T elevator | Advise customers of dropped bushing retainer from a BX7 elevator. |
| 1000010842-PIB | 1 | 2016 | 5 | 19 | Handling Tools | All NOV Hand slips | Bulletin No. 75 of October 2000 is obsoleted and replaced by this bulletin. Both bulletins have close to the same content however maximum clearance between insert backs and dovetail slots was changed from 1/16" to 1/8". | To inform customers of required care and maintenance of hand slips. |
| 1000011744-PIB | 2 | 2016 | 12 | 2 | Handling Tools | Elevators | All Manual/Air operated Elevators equipped with lock bars | Installation of lockbars |
| 1000011823-PIB | 1 | 2016 | 10 | 26 | Handling Tools | Air operated Elevators | Proper use of air operated elevators | Inform users of proper use of air operated elevators and availability of updated manual. |
| 1000011825-PIB | 1 | 2016 | 11 | 11 | Handling Tools | MBH1250 | Incorrect stamping of split bowls | MBH1250 Master Bushing sold with split bowl #1,#2 or #3 |

