

VARCO BJ Product Information Bulletins:

PIB#	Rev	Date Released	Model Maker Line	Model Maker Family	PIB Subject	Subject (topic covered or problem fixed)
<a href="#">D63Bulletin-A</a>		January 15, 1990	Handling Tools	Elevator/Spiders & FMS	BJ elevators, spiders and hooks	Obsolete Equipment notice including BJ elevators, spiders and hooks
<a href="#">D63Bulletin-B</a>		April 9, 1990	Handling Tools	Elevator/Spiders & FMS	BJ elevators, spiders and hooks	List of potentially unsafe products along with guidelines for free load test and safety inspection of elevators
<a href="#">D63Bulletin-001</a>		September 24, 1990	Handling Tools	Elevators	Varco BJ Slip Type and 18° Air Operated Elevator	Determined it can be opened while supporting less than tow tons
<a href="#">D63Bulletin-002</a>		January 9, 1991	Handling Tools	Elevators	Varco BJ Collar type Air Operated Elevator	Determined it can be opened while supporting loads up to 15 tons
<a href="#">D63Bulletin-003</a>		April 28, 1992	Handling Tools	Elevators	Side Door Collar Type Elevator	Properly latched and locked they can safely lift pipe to or from horizontal and vertical positions
<a href="#">D63Bulletin-004</a>		September 25, 1991	Handling Tools	Elevators	BJ Type 250 Ton "GG" Elevator	Recall of elevators due to failures, those manufactured in the US before 1983 need to be re-inspected.
<a href="#">D63Bulletin-005</a>		November 1, 1991	Overhead/Traveling Equipment	Hooks	Dynaplex and Unimatic Drilling Hooks	Snubber oil level must be maintained and checked on a weekly basis
<a href="#">D63Bulletin-006</a>		November 1, 1991	Handling Tools	Elevators	Varco type B.N.C. (Bottle Neck Center) latch	Inspection of latch torsion spring to determine if spring arm is permanently captured by the latch handle.
<a href="#">D63Bulletin-007</a>		November 17, 1992	Handling Tools	Elevators	BJ Type 175 Ton 'MGG' Elevators	Load test recommendation for all 175 ton elevators
<a href="#">D63Bulletin-008</a>		November 17, 1992	Handling Tools	Elevators	Slip Type 'Y' Series Elevators	Slow down the upward motion before derrickman latches the elevator
<a href="#">D63Bulletin-009</a>		March 15, 1993	Handling Tools	Bushings	Varco Type MPCH, MSPC, and MSS Master Bushings with bowl lock	Insert bowl should always be locked into master bushing by locking pins
<a href="#">D63Bulletin-010</a>		March 15, 1993	Overhead/Traveling Equipment	Hooks	BJ Rod Hooks model R-40 and R-25	Both do not meet minimum safety requirements. The 40 is now rated at 35 tons, the 25 is now rated at 20 tons
<a href="#">D63Bulletin-011</a>		March 15, 1993	Handling Tools	Bushings	All Varco Split Casing Bowls	Split casing bowl halves falling through the rotary table
<a href="#">D63Bulletin-012</a>		March 31, 1993	Handling Tools	Bushings	Hold Down Bowls for Varco type 20-1/2, 27-1/2 HDS and HDP Kelly Bushings	All bushings having old hold down bolts with weld on nuts be removed and replaced with new pierce bolts
<a href="#">D63Bulletin-013</a>		November 8, 1993	Handling Tools	Power Slips	Safety latch lock on Varco Spring Type PS-15 Power Slips	Foot latch be fitted with a new latch lock to prevent unlatching should the drill be accelerated upward with slips set
<a href="#">D63Bulletin-014</a>		November 8, 1993	Handling Tools	Elevator/Spiders & FMS	BJ 175,250,350, and 500 ton E/S	All be fitted with a modification kit that has a locker finger instead of a locker cam inside the locker assembly
<a href="#">D63Bulletin-015</a>		June 10, 1994	Handling Tools	Power Slips	PS-15	Power slips adding a safety latch lock

<a href="#">D63Bulletin-016</a>		November 8, 1993	Handling Tools	Bushings	Varco Type 27" XHDP Kelly Bushings	New pierce bolts to replace old hold down bolts on lower half of Kelly
<a href="#">D63Bulletin-017</a>		June 10, 1994	Handling Tools	Elevators	BJ D type and X type, Varco SSD type and Web Wilson H type elevator	Latch lock pin upgrade kits increase safety
<a href="#">D63Bulletin-018</a>		June 10, 1994	Handling Tools	Elevator/Spiders & FMS	Varco Type 350 ton, 500 ton, and 750 ton E/S	Correct insert installation when a 14" slip body is dressed for 13- <sup>3</sup> / <sub>8</sub> " casing
<a href="#">D63Bulletin-019</a>		June 10, 1994	Handling Tools	Elevators	Varco BJ drill pipe elevators with wear bushing: BNC 350 manual, MGG 350, GG 350 & HGG500 manual and air operated	Prevent accelerated wear of the elevator
<a href="#">D63Bulletin-020</a>		June 10, 1994	Handling Tools		Varco BJ Oil Tools Equipment	Reiterate importance of maintenance and authorized repairs
<a href="#">D63Bulletin-021</a>		November 10, 1994	Handling Tools	Elevators	Varco BNC (Bottle Neck Catch latch) 18° taper drill pipe elevator	Inform industry on a potentially unsafe condition
<a href="#">D63Bulletin-022</a>		November 10, 1994	Handling Tools	Elevators	All VarcoBJ Air Operated Elevators	Potential pinch points of air operated elevators
<a href="#">D63Bulletin-023</a>		November 10, 1994	Handling Tools	Elevators	Leveling of Air Operated Elevators	Recommended that 2 balancing strap attachment brackets be added to the top of the rear frames to attach balancing straps
<a href="#">D63Bulletin-024</a>		November 10, 1994	Handling Tools	Elevator/Spiders & FMS	Hinge Pin retaining VarcoBJ Elevator/Spider	Inspection of all retaining method of hinge pins
<a href="#">D63Bulletin-025</a>		November 10, 1994	Handling Tools	Elevators	Hing pin and latch pin locking method by locking bars	Proper lock bar installation procedure
<a href="#">D63Bulletin-026</a>		March 3, 1995	Handling Tools	Elevators	Latch lock indicator pin for air operated elevators	Inspect weld of latch lock indicator pin and inform of design change
<a href="#">D63Bulletin-027</a>		March 1, 1995	Handling Tools	Elevators	BJ MGG elevator for 175 ton	De-rating of MGG 175 ton to 150 tons
<a href="#">D63Bulletin-028</a>		May 1, 1995	Handling Tools	Elevator/Spiders & FMS	Spider FMS-375	Inspection and maintenance procedure for all FMS-375 units
<a href="#">D63Bulletin-029</a>		June 1, 1995	Handling Tools	Elevators	BJ type RG drill elevator for 150 ton	De-rating RG 150 to 125 tons
<a href="#">D63Bulletin-030</a>		June 1, 1995	Handling Tools	Power Tools	SSW-40 spinning wrenches	2 modification kits to improve safety and reliability
<a href="#">D63Bulletin-031</a>		August 1, 1995	Handling Tools	Elevators	BJ type Y series elevators	Inspection for slip setting ring on 7" slip assembly and check retaining shoulder screws of slip assemblies
<a href="#">D63Bulletin-032</a>		November 1, 1995	Handling Tools	Elevator/Spiders & FMS	All Varco Slips of Elevators/Spiders	Slip design change needs blank inserts
<a href="#">D63Bulletin-033</a>		December 1, 1995	Handling Tools	Elevators	Air operated HGG and HYC elevators	Incident report resulting in inspection of lockwire of hinge plate bolts for damage
<a href="#">D63Bulletin-034</a>		January 1, 1996	Handling Tools	Elevator/Spiders & FMS	Varco BJ Flush Mounted Spider FMS-375	Incident report resulting in regular maintenance recommendation for lifting eyes
<a href="#">D63Bulletin-035</a>		March 1, 1996	Handling Tools	Elevator/Spiders & FMS	Varco BJ Flush Mounted Spider FMS-375 with flat top cover	Modification of top guides when working with the <b>flat style</b> top covers
<a href="#">D63Bulletin-036</a>		February 1, 1996	Handling Tools	Elevator/Spiders & FMS	Varco 500 Ton Elevator/Spider	Correct installation for Varco type SL and DL 500 ton elevators/spiders
<a href="#">D63Bulletin-037</a>		March 1, 1996	Handling Tools	Elevators	All Elevators	Incident Report resulting in recommended daily tests of latching mechanisms
<a href="#">D63Bulletin-038</a>		May 1, 1996	Handling Tools	Elevator/Spiders & FMS	Varco BJ FMS-375	Correct usage of slings and availability of higher capacity swivel hoist rings

<a href="#">D63Bulletin-039</a>		April 1, 1996	Handling Tools	Elevators	Y-Series Elevators	Inspect Y-Series regularly and provide a Y-Series check list
<a href="#">D63Bulletin-040</a>		May 1, 1996	Handling Tools	Elevator/Spiders & FMS	Air operated elevator/spider	Incident report resulting in re-checking the setting of slips
<a href="#">D63Bulletin-041</a>		July 1, 1996	Handling Tools		Blank Insert Slips	Inform industry to replace blank inserts routinely
<a href="#">D63Bulletin-042</a>		July 1, 1996	Handling Tools		All Power Tongs	Remind industry of proper usage and maintenance
<a href="#">D63Bulletin-043</a>		August 1, 1996	Handling Tools	Elevator/Spiders & FMS	All Varco BJ FMS's	Incident report reminding personnel to not put themselves in dangerous positions
<a href="#">D63Bulletin-044</a>		October 1, 1996	Handling Tools	Elevators	All Elevators	Incident report reminding all to have mounted hardware properly secured by locking devices
<a href="#">D63Bulletin-045</a>		December 1, 1996	Handling Tools	Elevators	Varco 'SSD' type, BJ 'D' type & 'X' type and Web Wilson 'H' type elevators	Incident report resulting in industry warning for improperly latching elevators when used for lifting stands of tubulars
<a href="#">D63Bulletin-046</a>		December 1, 1996	Handling Tools	Elevator/Spiders & FMS	All FMS Adapter plates	Incident report reminding industry to use both hoist swivel rings to lift adapter plate
<a href="#">D63Bulletin-047</a>		March 1, 1997	Handling Tools	Elevators	Varco 'SSD' type, BJ 'D' type & 'X' type and Web Wilson 'H' type elevators	Recall of side door collar type elevators dressed with the latch lock pin kits and to inform industry of replacement safety lock pins availability
<a href="#">D63Bulletin-048</a>		May 1, 1997	Handling Tools	Power Slips	PS-21 Power Slip	Incident report: Right hand insert carrier fell down hole
<a href="#">D63Bulletin-049</a>		March 1, 1998	Handling Tools	Elevators	HGG and HYC air operated elevators	Inform industry of design changes to HCG and HYC elevator lower hinge plates
<a href="#">D63Bulletin-050</a>		March 1, 1998	Handling Tools	Elevators	HGG and HYC air operated elevators	Incident report involving an improper weld design
<a href="#">D63Bulletin-051</a>		April 1, 1998	Handling Tools	Elevators	BJ type SP and SPL elevators	Incident Report involving 3 broken slip pins and recommends regular inspection and correct pin sizes are used
<a href="#">D63Bulletin-052</a>		May 1, 1998	Handling Tools	Power Tools	SSW-10 Spinning Wrenches	Inform industry of using handle guards to reduce accident risk
<a href="#">D63Bulletin-053</a>		September 1, 1998	Handling Tools	Elevator/Spiders & FMS	Varco BJ Flush mounted slips	Incident Report resulting in not impacting access covers when removing rotary table and check hose fittings and signs of wear
<a href="#">D63Bulletin-054</a>		October 1, 1998	Handling Tools	Safety Clamps	All Varco BJ safety clamps	Incident report involving sheared pin. Recommended inspection to ensure pin's durability
<a href="#">D63Bulletin-055</a>		November 1, 1998	Handling Tools	Elevator/Spiders & FMS	All Varco BJ Flush Mounted Slips	Incident Report resulting in a changed top cover with relocated hinges and insisting on inspection of hoses before use
<a href="#">D63Bulletin-056</a>		November 1, 1998	Handling Tools	Manual Tongs	HT-100 Long Jaw	Recall HT-100 Long Jaws with specific serial numbers
<a href="#">D63Bulletin-057</a>		November 1, 1998	Handling Tools	Safety Clamps	All Varco BJ safety clamps	Redesign and proper installation of the MP safety clamp
<a href="#">D63Bulletin-058</a>		May 1, 1999	Handling Tools	Elevator/Spiders & FMS	Varco BJ flush mounted slips and lifting sling.	Solution for potential well safety problems
<a href="#">D63Bulletin-059</a>		July 1, 1999	Handling Tools	Elevators	All BJ type SP(L) Elevators	Inform industry of proper use of SP(L) elevators, and a design change

<a href="#">D63Bulletin-060</a>		August 1, 1999	Handling Tools	Elevators	Link Block Retainer pins for BJ elevators	Incident Report recommending daily inspection of pins for damage
<a href="#">D63Bulletin-061</a>		August 1, 1999	Handling Tools	Elevators	BJ Type MGG 250 Ton Elevators	Unauthorized modification to enable hydraulic modification of the elevator is a hazard
<a href="#">D63Bulletin-062</a>		September 1, 1999	Handling Tools	Power Slips	PS-16 Air operated slips	Incident Report recommending a daily inspection of the toe area and slips for signs of wear
<a href="#">D63Bulletin-063</a>		January 1, 2000	Handling Tools	Power Slips	PS-30 and PS-21	Incident Report recommending constant greasing of slips to prevent slips becoming stuck on the pipe
<a href="#">D63Bulletin-064</a>		December 1, 1999	Handling Tools	Slips	Varco SDXL Handslips	Incident Report recommending daily inspection of handslips for wear and damage
<a href="#">D63Bulletin-065</a>		February 1, 2000	Handling Tools	Power Slips	PS-30	Inspection of slip assemblies for the presence of the radius on the lower rib to prevent an improper setting
<a href="#">D63Bulletin-066</a>		February 1, 2000	Handling Tools	Power Slips	PS-21, PS-30, FMS	Replacement of hoist swivel rings with rings having a one-piece forged bail.
<a href="#">D63Bulletin-067</a>		March 1, 2000	Handling Tools	Power Slips	14" Pipe Opening PS-30	Pipe opening issue for the 13- <sup>3</sup> / <sub>8</sub> "-14" insert carriers
<a href="#">D63Bulletin-068</a>		May 1, 2000	Handling Tools	Elevators	BX frame 3,4,5	Incident Report resulting in inspections of BX elevators for plug security and loose parts
<a href="#">D63Bulletin-069</a>		May 1, 2000	Handling Tools	Power Tools	SSW-30	Incident Report recommending proper security of all locking devices to prevent unscrewing
<a href="#">D63Bulletin-070</a>		June 1, 2000	Handling Tools	Elevator/Spiders & FMS	FMS Cylinder Rods	Proper inspection of all cylinder rod ends must be done in order to prevent rod failure
<a href="#">D63Bulletin-071</a>		July 1, 2000	Handling Tools	Power Slips	PS-21 and PS-30	Recall program and downgrading PS-21 and PS-30 to
<a href="#">D63Bulletin-072</a>		July 1, 2000	Handling Tools	Power Slips	PS-21 and PS-30	Incident Report reminding industry to use the correct ram size guides
<a href="#">D63Bulletin-073</a>		September 1, 2000	Handling Tools	Elevators	BX 3,4,5 Elevators	Incident Report reminding the industry of the proper lifting and latching procedures
<a href="#">D63Bulletin-074</a>		September 1, 2000	Handling Tools	Power Slips	PS-21 and PS-30 top covers	Incident Report recommending to not manually open or close top cover and always use a hoist tugger attachment
<a href="#">D63Bulletin-075</a>	2	October 1, 2000 Superseded by 1000010842-PIB	Handling Tools	Slips	All Varco BJ Hand Slips	Proper care and maintenance of hand slips and bowels
<a href="#">D63Bulletin-076</a>		December 1, 2000	Handling Tools	Elevators	BX 3,4,5 Hydraulic Elevators	Industry reminder to keep all hydraulic hoses clear and by using BX support brackets
<a href="#">D63Bulletin-077</a>		December 1, 2000	Handling Tools	Elevators	BX 3,4,5 Hydraulic Elevators	Incident Report reminding industry to use proper lynch pins and locking pins when securing the elevators

<a href="#">D63Bulletin-078</a>		December 1, 2000	Handling Tools	Elevator/Spiders & FMS	FMS-375, Varco DL/SL type E/S	Incident Report reminding industry to only use VarcoBJ retaining bolts and parts to secure bottom guides
<a href="#">D63Bulletin-079</a>		December 1, 2000	Handling Tools	Slips	Varco BJ SDHL Handslips	Informing the industry about new handslips for use in deep water drilling applications
<a href="#">D63Bulletin-080</a>		March 1, 2001	Handling Tools	Elevators	All Manual Elevators	Incident Report recommending to not use the rear handle of an elevator is not a lifting point
<a href="#">D63Bulletin-081</a>		March 1, 2001	Handling Tools	Links	Elevators Links and Bails	Unauthorized welding of fractured links is not a proper fix due to the material being unweldable, and therefore unsafe
<a href="#">D63Bulletin-082</a>		May 1, 2001	Handling Tools	Elevators	BX Hydraulic Actuated Elevators	Incident Report reminding industry to isolate hydraulics when working on around BX
<a href="#">D63Bulletin-084</a>		August 1, 2001	Handling Tools		Warning plates on all equipment	Incident Report reminding industry to check all warning plate retention screws
<a href="#">D63Bulletin-085</a>		October 1, 2001	Handling Tools	Elevators	BX Frame 1,2,3,4,5 bushing rating	Informing industry to ratings
<a href="#">D63Bulletin-086</a>		December 1, 2001	Handling Tools	Elevators	All BNC type elevators	Inform industry of a failure with BNC latch pin, recommending regular inspection and maintenance to prevent injury
<a href="#">D63Bulletin-087</a>		December 1, 2001	Handling Tools	Power Slips	PS-15, PS-16 slip assemblies	Recommended slip hanger inspection and maintenance to prevent hanger failure
<a href="#">D63Bulletin-088</a>		December 1, 2001	Handling Tools	Power Slips	PS-21 PS-30 Drill Collar Insert Carriers	Inform industry of Drill Collar Insert Carrier Capacities and the recommended Slip Recess Lengths
<a href="#">D63Bulletin-089</a>		December 1, 2001	Handling Tools	Power Slips	PS-21 and PS-30 Slip Assemblies for Insert Carriers	Remind Industry to regularly grease the slips and insert carriers
<a href="#">D63Bulletin-090</a>		February 1, 2002	Handling Tools	Elevators	Link Block design change for all BX Frame 3,4,5 hydraulic elevators	Inform industry of design change
<a href="#">D63Bulletin-091</a>		February 1, 2002	Handling Tools	Elevators	Varco Air operated Elevators	Inform industry of design change
<a href="#">D63Bulletin-092</a>		February 1, 2002	Handling Tools	Power Slips	PS-21 with centering device	Correct opening dimensions for the PS-21 Top Covers
<a href="#">D63Bulletin-093</a>		February 1, 2002	Handling Tools	Power Slips	PS-21	To prevent shearing of the bolts conduct inspection and maintenance
<a href="#">D63Bulletin-094</a>		June 1, 2002			Warning plates on air operated equipment	Check all warning plate retention screws and new vinyl labels available to replace steel warning plates
<a href="#">D63Bulletin-095</a>		June 1, 2002	Handling Tools	Bushings	Master Bushing Lifting Sling	To prevent accident, make sure all hooks are set in the bushings and check all hooks for wear
<a href="#">D63Bulletin-096</a>		July 1, 2002	Handling Tools	Tongs	HT-Type Manual Tong Hanger	Incident Report recommending all hangers be replaced with ones that have stop pads.
<a href="#">D63Bulletin-097</a>		November 1, 2002	Handling Tools	Elevators	Varco BJ Air Operated Elevators	Incident Report reminding proper use of elevators and only grabbing safe points of the elevator

<a href="#">D63Bulletin-098</a>		November 1, 2002	Overhead/Traveling Equipment	Hooks	Web Wilson Hydra Hooks	Incident report involving a hook failure. Recommended proper inspection of the hook with attention to the shank groove and shank head split ring
<a href="#">D63Bulletin-099</a>		November 1, 2002	Handling Tools	Elevators	All Y-Series Slip Type Elevators	Incident Report reminding industry that elevators are only used for handling tubing/casing, not drill pipe
<a href="#">D63Bulletin-100</a>		November 1, 2002	Handling Tools	Elevators	BX Hydraulic Elevators	Proper installation of BX sequence valve
<a href="#">D63Bulletin-101</a>		November 1, 2002	Handling Tools	Elevators	BX Hydraulic Elevators	Correct use of BX Hydraulic actuated elevators
<a href="#">D63Bulletin-102</a>		March 1, 2003	Handling Tools	Elevators	BX Frame 3,4,5 Hydraulic Elevators	Incident Report reminding industry to inspect all parts for damage and wear.
<a href="#">D63Bulletin-103</a>		March 1, 2003	Handling Tools	Elevators	BX Frame 3,4,5 Hydraulic Elevators	Incident Report informing industry of a failed bushing retainer pin
<a href="#">D63Bulletin-104</a>		April 1, 2003	Handling Tools	Tongs	All HT-Series Manual Tong Hangers	Incident Report recommending that the use of a counterbalance system rather than the use of an air hoist or other lifting device
<a href="#">D63Bulletin-105</a>		June 1, 2004	Handling Tools	Tongs	BJ X-type, D-type. Varco SDD-type, Web Wilson H-type elevators	Reminder to install safety latch lock pin retrofit kit.
<a href="#">D63Bulletin-106</a>		August 1, 2003	Handling Tools	Elevators	Y-Series Slip Type Elevators	Inform industry of how to use Y series elevators to run drill pipe
<a href="#">D63Bulletin-107</a>		September 1, 2003	Rotary Tables	Rotary Support Tables	VarcoBJ RST's	RST operation without damage to seals on RST slipping
<a href="#">D63Bulletin-108</a>		September 1, 2003	Handling Tools	Elevators	Y-Series Slip Type Elevators	Inform industry of proper use of Y series elevators on IU and IEU drill pipe
<a href="#">D63Bulletin-109</a>		September 1, 2003	Handling Tools	Elevators / Spiders & FMS	FMS-375	Inform industry of the FMS product enhancement
<a href="#">D63Bulletin-110</a>		October 1, 2003	Handling Tools	Power Slips	PS-30 and PS-21 Power Slips	Incident Report recommending proper inspection and security of ram pins
<a href="#">D63Bulletin-111</a>		October 1, 2003	Handling Tools	Elevators	Varco BJ BX Elevators	Inform industry about the status of the elevator upgrade program
<a href="#">D63Bulletin-112</a>		November 1, 2003	Handling Tools	Tongs	HT Manual Tongs	Inform industry about new ratings for HT Manual tongs
<a href="#">D63Bulletin-113</a>		January 1, 2004	Handling Tools	Tongs	HT Manual Tongs	Incident Report recommending that all bolts are fastened and allow for proper hand clearance.
<a href="#">D63Bulletin-114</a>		April 1, 2004	Handling Tools	Tongs	HT Manual Tongs	Incident Report of failed tongs. Recommended regular inspection and as well as routine maintenance
<a href="#">D63Bulletin-115</a>		June 1, 2004	Handling Tools	Elevators	BX Frame 3,4,5 hydraulic Elevators	Inform industry of new BX latch valve kit
<a href="#">D63Bulletin-116</a>		No date	Handling Tools	Power Slips	PS-30	Inform industry about the status of the PS-30 upgrade program
<a href="#">D63Bulletin-117</a>		October 1, 2004	Rotary Tables	Rotary Support Tables	RST-495 and RST-605	Inform industry about all available RST upgrades and limited time frame of upgrades under warranty
<a href="#">D63Bulletin-118</a>		November 1, 2004	Handling Tools		Lifting Aids	Inform the industry of a possible unsafe situation when using slip and carrier lift tools

<a href="#">D63Bulletin-119</a>		December 1, 2004	Handling Tools	Power Slips	PS-30 Power Slips	Inform the industry about the completion of the PS-30 upgrade programs
<a href="#">D63Bulletin-120</a>		December 1, 2004	Handling Tools	Elevators	SLBB elevators with rating of 500 or 400 tons	Inform the industry of de-rating on 500 and 400 ton rated SLBB elevators
<a href="#">D63Bulletin-121</a>		February 1, 2006	Handling Tools	Power Slips	PS-30 slips 18" and above	Warn the industry to avoid Crushed pipe incidents while using PS-30 slips on large diameter, low grade, thin wall pipe
<a href="#">D63Bulletin-122</a>		May 1, 2006	Handling Tools	Elevators	Manual elevators	Inform industry of revised user's manual
<a href="#">D63Bulletin-123</a>		November 1, 2006	Handling Tools	Elevator/Spiders & FMS	All 750 Ton E/S Slip assemblies	Incident Report reminding industry to ensure slip assemblies are a matched set, and not damaged before use
<a href="#">D63Bulletin-123 Rev02</a>	B	June 15, 2011	Handling Tools	Elevator/Spiders & FMS	All 750 Ton E/S Slip assemblies	Incident Report reminding industry to ensure slip assemblies are a matched set, and not damaged before use
<a href="#">D63Bulletin-124</a>		May 1, 2007	Handling Tools	Elevator/Spiders & FMS	All 750 Ton 6-5/8" to 14" E/S slips	Follow up incident report to #123
<a href="#">D63Bulletin-125</a>		September 1, 2007	Handling Tools	Elevator/Spiders & FMS	250 Ton BJ Elevator/Spider	Inform customers on a potential problem with slip setting
<a href="#">D63Bulletin-126</a>		November 1, 2007	Handling Tools	Elevator/Spiders & FMS	Slip lock on BJ type Elevator/Spiders	To reinstate the importance of bulletin 14 informing customers of potentially unsafe situation
<a href="#">D63Bulletin-127</a>	-	May 1, 2009	Handling Tools	Slips	Multi segment hand slips	To inform customers of the possibility of breaking button retainers
<a href="#">D63Bulletin-128</a>		June 1, 2009	Handling Tools	Elevators	BX Rotator	Incident report informing customers of an accident whereby, a BX rotator broke and fell on the rig floor
<a href="#">D63Bulletin-129</a>	-	July 24, 2009	Handling Tools	Elevators	All BX5 Hydraulic Elevators (part no 50004000Y30 & Y10)	Dropped pipe incident using BX5 with square shoulder Riser Bushing
<a href="#">D63Bulletin-130</a>	-	December 8, 2009	Handling Tools	Elevators	YC (p/n 55600) and YT (p/n 24140) elevators (YT elevators with lock bars installed are not part of this bulletin)	YC and YT Elevator Enhancement
<a href="#">D63BX5-131-PIB-001</a>	-	December 14, 2009	Handling Tools	Elevators	All BX5 Hydraulic Elevators (part nos. 50004000Y30 & Y10)	Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No. 129
<a href="#">D63BX5-132-PIB-001</a>	-	January 22, 2010	Handling Tools	Elevators	All BX5 Hydraulic Elevators (part nos. 50004000Y30 & Y10)	Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No. 129 & 131
<a href="#">D63-BX4-133-PIB-001</a>		February 1, 2010	Handling Tools	Elevators	All BX4-50 and BX4-75 elevators and casing, drill pipe, drill collar and riser bushings	BX elevator capacities
<a href="#">D63-BX5-134-PIB-001</a>	-	March 19, 2010	Handling Tools	Elevators	All BX5 Hydraulic Elevators (P/N: 50004000Y10 & 50004000Y30)	Final Update to National Oilwell Varco (NOV) Safety Alert Product Information Bulletin No's. 129, 131 & 132
<a href="#">D63-CRT350-135-PIB-001</a>	-	April 20, 2010	Casing Running Tools	CRT	CRT350	Broken Cotter Pins on CRT350 Lower Link Pin
<a href="#">D63-BX-136-PIB-001</a>	-	August 18, 2010	Handling Tools	Elevators	BX3, BX4-50, BX4-75, BX5 & BXS	Availability of the New Improved Design BX Type Elevator Latch Cylinder, Door Cylinder and Manifold
<a href="#">D63-SDHL-137-PIB-001</a>	-	October 21, 2010	Handling Tools	Slips	All SDXL and SDHL hand slips.	Recommended use of rated SDHL over SDXL hand slips on floaters.

<a href="#">D63-X-Series-138-PIB-001</a>	-	November 1, 2010	Handling Tools	Elevators	single joint elevators (P/N's: starting with 50004929Y, 50004931Y, 50004933Y & 50004935Y)	SJX type verification pin
<a href="#">D63SJH-139-PIB-001</a>	-	November 17, 2011	Handling Tools	Elevators	SJH Type Single Joint Elevator (P/N 50003135Y***, 50003155Y*** and 50003175Y***)	Dropped pipe when using SJH Type Single Joint Elevator
<a href="#">D63OEM-140-PIB-001</a>	-	November 17, 2011	Handling Tools		All NOV (Original Equipment Manufacturer, OEM) parts and products	This Safety Bulletin addresses: (a) Non-Original Equipment Manufacturer parts and/or unauthorized Product enhancements, modifications or repairs, and (b) third party user manuals and other materials
<a href="#">D63FMS375-141-PIB-001</a>	-	April 10, 2012	Handling Tools	Elevator/Spiders & FMS	All Varco Type Elevator/Spiders and FMS375	Inform NOV customers to inspect the wear on bottom guide flanges and (old design) guide keepers to prevent potential dropped objects
<a href="#">Varco-ES-142-PIB-001</a>	0	December 2, 2012	Handling Tools	Elevator/Spiders & FMS	All Varco Type Elevator/Spiders	Dropped string with Varco type Elevator/Spider (13800Y)
<a href="#">Adapter-143-PIB-001</a>	-	March 15, 2013	Handling Tools	Elevator/Spiders & FMS	All NOV FMS375 adapter rings part no.'s: 200990-11, 200991-11, 200995-11, 201430-1 and 202244-1	To inform the industry of a potential pinch point, when closing adapters
<a href="#">BX-144-PIB-001</a>	-	March 18, 2013	Handling Tools	Elevators	All NOV BX elevators equipped with latch valve 50003960-11.	To inform the industry of a near dropped object incident involving BX latch valve roller
<a href="#">Slips-145-PIB-001</a>	-	March 31, 2013	Handling Tools	Slips	All hand slips, type SDS, SDML, SDXL, SDHL, CMS-XL, DCS, UC-3 and UC-4 equipped with cast handle. (pn 3765, 3766, 3767, 3768 and 7704-A-17). Hand slips with forged and flex handles are excluded from this bulletin.	Potential hand injury when using hand slips
<a href="#">D63-BX-146-PIB-001</a>	1	May 27 <sup>th</sup> , 2013	Handling Tools	Elevators	BX Elevators (203300YXX, 50000640Y, 50000650Y and 50004000YXX)	To inform customers of a dropped object from BX elevator
<a href="#">BoreMatch-148-PIB-001</a>	1	October 10 <sup>th</sup> , 2013	Handling Tools	Elevators	BoreMatch", part number 10710179-001. "Profile gauge" part number 10146201-001 (or legacy part number	Driven by dropped object occurrences, NOV provides tools that help customers to reduce dropped pipe incidents caused by wrong diametrical pipe versus elevator combinations and/or caused by wrong, inadequate elevator bore versus Tool Joint (TJ) contour
<a href="#">ES-147-pib-001</a>	1	October 24th, 2013	Handling Tools	Elevator/Spiders & FMS	Slip assembly 13-3/8" used in Varco 14"-500T pneumatic and hydraulic operated Elevator/Spider and in FMS375	To inform the industry of a potential dropped object if incorrect inserts are installed
<a href="#">BX-149-PIB-001</a>	1	Nov 5 <sup>th</sup> 2013	Handling Tools	Elevator	BX5 hydraulic elevator	Incorrect retainer bolt installed in BX5. (Ref. tracker ticket NOV-404608)
<a href="#">OEM-150-PIB-001</a>	-	December 5th 2013	Handling Tools	Elevator/Spiders & FMS	All NOV Original Equipment Manufacturer (OEM) products, using slips	Inform the industry that NOV's product warranty is void when non-OEM slips are used in NOV (slip type) products



<a href="#">Aop-151-PIB-001</a>	1	Feb 25th 2014	Handling Tools	Elevators		Dropped pipe incident when using HYC Air operated elevator
<a href="#">ES-152-PIB-001</a>	1	February 25th 2014	Handling Tools	Elevator/Spiders & FMS	All Varco types Elevator/Spider (500T, 750T and 1000T)	Missing safety cable(s)
<a href="#">BX/Links-153-PIB-001 Rev02</a>	2	April 10 <sup>th</sup> 2015	Handling Tools	Elevators	Interference between BX4-75 elevator and 750T Links	BX4-75 elevator (50000650Y/Z/10034284-001) and 750T Links (16143Y/ZXXX/10490414-XXX)
<a href="#">SJX-154-PIB-001</a>	1	July 8 <sup>th</sup> 2014	Handling Tools	Elevators	SJX type single joint elevator	Dropped object and lock screw change Single Joint elevator. (Ref. tracker ticket NOV-390693)
<a href="#">BX4-155-PIB-001</a>	1	November 12 2014	Handling Tools	Elevators	BX4-50 & BX 4-75 Elevators	Part no. change & product enhancements
<a href="#">PS21/30-156-PIB-001</a>	1	December 24 <sup>th</sup> 2014	Handling Tools	Power Slips	PS21/30	All SBC controlled PS 21 & PS 30 Power Slips
<a href="#">PS21/30-156-PIB-001</a>	2	March 24 <sup>th</sup> 2015	Handling Tools	Power Slips	PS21/30	All SBC controlled PS 21 & PS 30 Power Slips
<a href="#">Split Bowl-157-PIB-001</a>	1	February 1, 2015	Handling Tools	Bushings	# Split Bowl 1, 2 & 3 used in Master Bushings	Possible indications in the lug area
<a href="#">Adapter Ring-158-PIB-001</a>	1	February 10 <sup>th</sup> 2015	Rig Floor Equipment	Rotary Tables	Split type tools,bushings in Rotary Tables	Bent and broken hinged adapter ring hinge pints
<a href="#">Adapter Ring-158-PIB-001</a>	2	April 1, 2015	Rig Floor Equipment	Rotary Tables	Split type tools,bushings in Rotary Tables	Bent and broken hinged adapter ring hinge pints
<a href="#">Adapter Ring-158-PIB-001</a>	3	May 11 <sup>th</sup> 2015	Rig Floor Equipment	Rotary Tables	Split type tools,bushings in Rotary Tables	Bent and broken hinged adapter ring hinge pints
<a href="#">Adapter Ring-158-PIB-001</a>	4	September 1, 2015	Rig Floor Equipment	Rotary Tables	Split type tools,bushings in Rotary Tables	Bent and broken hinged adapter ring hinge pints
<a href="#">SSD-159-PIB-001</a>	1	March 1, 2015	Handling Tools	Elevators	SSD side door elevators	Potential pinch point on side door elevators
<a href="#">BJ-160-PIB-001</a>	1	April 21 <sup>st</sup> 2015	Handling Tools	Elevator Spiders/FMS	BJ type 250 & 350T Slips	Secondary retention kits
<a href="#">Strap-161-PIB-001</a>	1	April 22 <sup>nd</sup> 2015	Handling Tools	Elevators	Elevator Balance Strap	Safety alert
<a href="#">HGG-0162-PIB-001</a>	1	April 30 <sup>th</sup> 2015	Handling Tools	Elevators	HGG Elev	Possible interference
<a href="#">BX7-163-PIB-001</a>	1	May 11 <sup>th</sup> 2015	Handling Tools	Elevators	BX7	Indications
<a href="#">BX7-164-PIB-001</a>	1	May 19 <sup>th</sup> 2015	Handling Tools	Elevators	BX7	Possible closing issues
<a href="#">PS-165-PIB-001</a>	1	May 22 <sup>nd</sup> 2015	Handling Tools	Power Slips	PS 21/PS30	Dropped object
<a href="#">BX-166-PIB-001</a>	1	June 22 <sup>nd</sup> 2015	Handling Tools	Elevator	BX4-75	Elevator opened underload
<a href="#">SJL-167-PIB-001</a>	2	July 20 <sup>th</sup> 2015	Handling Tools	Elevators	SJL Series	Product upgrade and part no. change
<a href="#">BX-168-PIB-001</a>	03	August 4 <sup>th</sup> 2015	Handling Tools	Elevators	BX5 & Links	Possible interference
<a href="#">BX-169-PIB-001</a>	1	August 6 <sup>th</sup> 2015	Handling Tools	Elevators	All BX Elevators	Dropped incidents
<a href="#">RST-170-PIB-001</a>	1	August 13 <sup>th</sup> 2015	Rig Floor Equipment	Rotary Tables	RST	Incorrect spring
<a href="#">BX-171-PIB-001</a>	2	July 2017	Handling Tools	Elevators	All BX Elevators	Potential safety issue
<a href="#">BX-172-PIB-001</a>	1	Oct-15	Handling Tools	Elevators	BX 3 & BX 4	Dropped object
<a href="#">Slips-173-PIB-001</a>	1	Nov-15	Handling Tools	Slips	CMS CPS & DCS Slips	Missing Cotter pins
<a href="#">PS15-16-174-PIB-001</a>	1	Nov-15	Handling Tools	PS-15/PS-16 Power Slip	PS-15/16 slip Sets	Printing error in the Rotary and Handling Tools Catalog 2013 Land and Offshore.
<a href="#">PS15-16-175-PIB-001</a>	1	Nov-15	Handling Tools	PS-15/PS-16 Power Slip	PS-15/16 slip Sets	Advise customer of dropped inserts from a PS-16 Power Slip
<a href="#">RST-176-PIB-001</a>	1	Nov-15	Rig Floor Equipment	RST375, RST495, RST605 & RST755	Flushing enhancement PS21/30 circuit.	Inform the industry of an available enhancement to improve hydraulic system flushing performance and reduce the risk of locked-in pressure.
<a href="#">BX-177-PIB-001</a>	03	Dec-15	Handling Tools	Part number 50000580Y or 10112883-001	Increased BX7 size range requiring stronger trigger finger spring	Increased BX7 size range requiring stronger trigger finger spring due to increase of bushing weight

<a href="#">ALL RSA-178-PIB-001</a>	1	Dec-15	All NOV RST Top Side Equipment	All NOV Rig Systems Topside Equipment	Secondary Retention and Dropped Object Prevention (DROPS).	Inform all NOV employees of the secondary retention and dropped object prevention initiatives and to ensure full integration of DROPS philosophy into the design of equipment integrated into procedures, processes and standards to prevent Dropped Objects occurring.
<a href="#">RST-179-PIB-001</a>	1	Jan- 16	Rig Floor Equipment	RST495-3G & RST605-2G w/Slipring	Enhancement improved RST torque output and seal performance.	Inform the industry of an available enhancement, to improve RST torque output and seal performance.
<a href="#">G-type-180-PIB-001</a>	1	Jan-16	Handling Tools	MG, RGG, RGA, GA, GGA, MGG, HGG, and GG elevators	Non-vertical lifting with G-type Elevators	To inform customers that the G-type Elevator is not designed for non-vertical lifting
<a href="#">1000010831-SA</a>	1	May-16	Handling Tools	BX7 / BX9 elevator	Dropped object involving a bushing lock assembly of a BX7-1250T elevator	Advise customers of dropped bushing retainer from a BX7 elevator.
<a href="#">1000010842-PIB</a>	1	May-19	Handling Tools	All NOV Hand slips	Bulletin No. 75 of October 2000 is obsoleted and replaced by this bulletin. Both bulletins have close to the same content however maximum clearance between insert backs and dovetail slots was changed from 1/16" to 1/8".	To inform customers of required care and maintenance of hand slips.
<a href="#">BX-177-PIB-001 Rev03</a>	3	May-30	Handling Tools	BX7 Hydraulic Elevator	Increased BX7 size range requiring stronger trigger finger spring.	To inform customers of increased size range.
<a href="#">BX-168-PIB-001 Rev03</a>	3	May-30	Handling Tools	BX5 Elevator and 1,000/1,250 STon NOV links	Interference between BX5 elevator door and 1,000/1,250 sTon NOV links	To inform the industry of possible interference between the lower link eye and elevator doors. Note NOV 1,250 sTon links have exactly the same dimensions as the 1,000 sTon version
<a href="#">1000011823-PIB</a>	1	Oct-26-2017	Handling Tools	Air operated Elevators	Proper use of air operated elevators	Inform users of proper use of air operated elevators and availability of updated manual.
<a href="#">1000011825-PIB</a>	1	Nov-11-2016	Handling Tools	MBH1250	Incorrect stamping of split bowls	MBH1250 Master Bushing sold with split bowl #1,#2 or #3
<a href="#">1000010915-PIB</a>	2	Nov-28-2017	Handling Tools	Equipment as described in API specification 7K sixth edition, section1	Impact of upcoming effectivity of API 7K sixth edition.	Handling Tools, not limited to : Rotary tables; Rotary Bushings; Manual Tongs; Safety Clamps not used as hoisting devices; Rotary Slips, both manual and powered; Slip bowls; Spiders, both manual and powered.
<a href="#">1000011744-PIB</a>	2	December-2-2016	Handling Tools	Elevators	All Manual/Air operated Elevators equipped with lock bars	Installation of lockbars
<a href="#">1000012028-PIN</a>	1	May- 3-2017	Handling Tools	Power Slips	PS30/PS21	Part numbers and ratings for PS30 and PS21 Power Slips per API 7K specification, 5 <sup>th</sup> and 6 <sup>th</sup> editions
<a href="#">1000012092-PIN</a>	1	June-2-2017	Handling Tools	Power Slips	PS495	Availability of PS495 Insert Carrier upgrade and improved Wear Resistant Top Guides
<a href="#">1000012108-SA</a>	2	June-28-2017	Handling Tools	Elevators	All Bit breaker plates	To inform the industry of a reported incident during handling of the bit breaker plate.
<a href="#">1000012145-SA</a>	1	July-3-2017	Handling Tools	Elevators	BX5 elevator	Advise customers of dropped bolt and lock washer from a BX5 elevator.
<a href="#">1000012136-PIN</a>	1	September-13-2017	Handling Tools	Elevators	BX3, BX4-35, BX4-50, BX4-75, BX5, BX7 elevators	Increased reliability of BX closed and latched feedback signal.